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## GARD MTS™ Drill Bits

GARDs MTS™ drill bit is a tough, long lasting drill bit designed for maintenance as well as production applications.



### GARD MTS™ Drill Bit Features

- Drill hard materials up to 45 HRC. Do not hesitate using the MTS™ when faced with drilling set screws, leaf springs, truck frames, Grade 8 bolts and many other hard-to-drill materials.
- Outstanding in stainless steel.
- MTS™ drill bits are far more ductile than cobalt — reducing breakage.
- MTS™ drill bits have a 135° split point. No skate tip. No need to center or punch before drilling.
- MTS™ drill bits have flats on the shank over 3/16" diameter - positive clamping in chuck.
- MTS™ drill bits last longer than other drills, even after sharpening. **More holes per bit!**

### REDUCE OR ELIMINATE:

- **Frequent Drill Replacement**
- **Slippage in the Chuck**
- **Breakage**
- **Downtime**

Larger Sizes Available Non-MTS™  
MADE IN THE U.S.A.

<b>GARD MTS™ Drill Bits</b>				
Size Diameter	Overall Length	Flute Length	3 Flat Shank	Part Number
1/16	1-7/8	7/8	No	30-01
5/64	2	1	No	30-013
3/32	2-1/4	1-1/4	No	30-015
7/64	2-3/8	1-5/16	No	30-018
1/8	2-1/2	1-7/16	No	30-02
9/64	2-5/8	1-9/16	No	30-023
5/32	2-3/4	1-11/16	No	30-025
11/64	2-7/8	1-13/16	No	30-028
3/16	3	1-7/8	No	30-03
13/64	3-1/8	1-15/16	Yes	30-033
7/32	3-1/4	2	Yes	30-035
15/64	3-3/8	2-1/16	Yes	30-038
1/4	3-1/2	2	Yes	30-04
17/64	3-5/8	2-1/8	Yes	30-043
9/32	3-3/4	2-1/4	Yes	30-045
19/64	3-7/8	2-3/8	Yes	30-048
5/16	4	2-1/2	Yes	30-05
21/64	4-1/16	2-9/16	Yes	30-053
11/32	4-1/8	2-5/8	Yes	30-055
23/64	4-3/16	2-11/16	Yes	30-058
3/8	4-1/4	2-11/16	Yes	30-06
25/64	4-5/16	2-3/4	Yes	30-063
13/32	4-3/8	2-13/64	Yes	30-065
27/64	4-7/16	2-7/8	Yes	30-068
7/16	4-1/2	2-15/16	Yes	30-07
29/64	4-5/8	3	Yes	30-073
15/32	4-3/4	3-1/8	Yes	30-075
31/64	4-7/8	3-1/4	Yes	30-078
1/2	5	3-3/8	Yes	30-08



## GARD MTS™ Drill Bits



### MTS™ Burgundy Drawer Assortments

EASY STOCK - 3 drawer dispenser made of durable steel with ball bearing smooth glide drawers.  
14-5/8 W x 7-3/8 D x 7-3/4 H

### MTS™ 29 pc. Drawer Set

1 piece each 1/16" thru 1/2" by 64ths with steel dispenser. Part No. 500-29D-30

### MTS™ 94 pc. Drawer Set

94 pcs. in 3 drawer dispenser.  
Part No. 500-29D-30L

SIZE	QTY	SIZE	QTY	SIZE	QTY
1/16	3	7/32	4	3/8	4
5/64	3	15/64	3	25/64	2
3/32	3	1/4	6	13/32	2
7/64	3	17/64	4	27/64	2
1/8	6	9/32	4	7/16	2
9/64	4	19/64	2	29/64	2
5/32	4	5/16	6	15/32	1
11/64	3	21/64	3	31/64	1
3/16	6	11/32	2	1/2	2
13/64	4	23/64	2		

## GARD MTS™ INDEX ASSORTMENTS

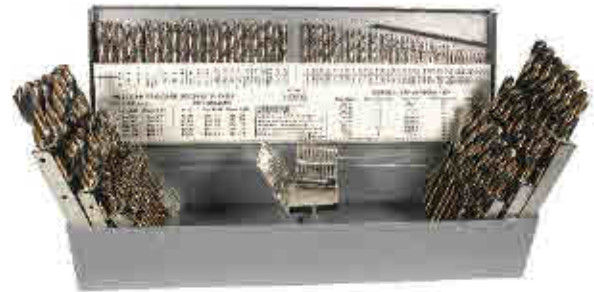
### MTS™ Index Set

1 piece each 1/16" thru 1/4" by 64ths with steel index.  
Part No. 500-13-30



### MTS™ Index Set

1 piece each 1/16" thru 1/2" by 1/32nds with steel index.  
Part No. 500-15-30



### MTS™ Index Set

1 piece each 1/16" thru 3/8" by 64ths with 29-hole steel index for growth.  
Part No. 500-21-30



*Exclusive Heavy Duty  
Wall Mount Index*

### Master Set in 6-Leaf Box

135 pc. total - 1 piece each 1/16" thru 1/2" by 64ths. GARD MTS™ Number Bits - 1 thru 80 / Letter Bits - A thru Z - SP Series  
Part No. 500-135-30

### MTS™ Index Set

1 piece each 1/16" thru 1/2" by 64ths with steel index.  
Part No. 500-29-30

**QUALITY AND DURABILITY!  
YOU CAN COUNT ON  
GARDs MTS™ DRILL BITS  
TO GET THE JOB DONE!**

## Superior Performance S&D Drill Bits



33/64" thru 1-1/2"  
Shank: 1/2" with 3 flats  
Overall Length: 6"

Fractional Size	Flute Length	8 pc Asst.	33 pc Asst.	Part Number
33/64	3-1/8		1	30-083
17/32	3-1/8		1	30-085
35/64	3-1/8		1	30-088
9/16	3-1/8	1	1	30-09
37/64	3-1/8		1	30-093
19/32	3-1/8		1	30-095
39/64	3-1/8		1	30-098
5/8	3-1/8	1	1	30-10
41/64	3-1/8		1	30-103
21/32	3-1/8		1	30-105
43/64	3-1/8		1	30-108
11/16	3-1/8	1	1	30-11
45/64	3-1/8		1	30-113
23/32	3-1/8		1	30-115
47/64	3-1/8		1	30-118
3/4	3	1	1	30-12
49/64	3		1	30-123
25/32	3		1	30-125
51/64	3		1	30-128
13/16	3	1	1	30-13
53/64	3		1	30-133
27/32	3		1	30-135
55/64	3		1	30-138
7/8	3	1	1	30-14

Fractional Size	Flute Length	8 pc Asst.	33 pc Asst.	Part Number
57/64	3		1	30-143
29/32	3		1	30-145
59/64	3		1	30-148
15/16	3	1	1	30-15
61/64	3		1	30-153
31/32	3		1	30-155
63/64	3		1	30-158
1	3	1	1	30-16
1-1/64	3			30-163
1-1/32	3			30-165
1-1/16	3			30-17
1-3/32	3			30-175
1-1/8	3			30-18
1-5/32	3			30-185
1-7/32	3			30-195
1-1/4	3			30-20
1-5/16	3			30-21
1-3/8	3			30-22
1-7/16	3			30-23
1-1/2	3			30-24



### ASSORTMENTS

#### 8 pc index Set

1 piece each with 9/16" thru 1"  
by 1/16" with steel index  
Part No. 500-8-30



#### 33 pc Index Set in Metal Stand

1 piece each with 1/2" (MTS) thru 1" (SP) by 1/32"  
Part No. 500-33-30



## Superior Performance Jobber Length Drill Bits



Shank: Round

Fractional Size	Overall Length	Flute Length	Part Number
1/16	1-7/8	7/8	31-01
5/64	2	1	31-013
3/32	2-1/4	1-1/4	31-015
7/64	2-3/8	1-1/2	31-018
1/8	2-3/4	1-5/8	31-02
9/64	2-7/8	1-3/4	31-023
5/32	3-1/8	2	31-025
11/64	3-1/4	2-1/8	31-028
3/16	3-1/2	2-5/16	31-03
13/64	3-5/8	2-7/16	31-033
7/32	3-3/4	2-1/2	31-035
15/64	3-7/8	2-5/8	31-038
1/4	4	2-3/4	31-04
17/64	4-1/8	2-7/8	31-043
9/32	4-1/4	2-15/16	31-045

Fractional Size	Overall Length	Flute Length	Part Number
19/64	4-3/8	3-1/16	31-048
5/16	4-1/2	3-3/16	31-05
21/64	4-5/8	3-5/16	31-053
11/32	4-3/4	3-7/16	31-055
23/64	4-7/8	3-1/2	31-058
3/8	5	3-5/8	31-06
25/64	5-1/8	3-3/4	31-063
13/32	5-1/4	3-7/8	31-065
27/64	5-3/8	3-15/16	31-068
7/16	5-1/2	4-1/16	31-07
29/64	5-5/8	4-3/16	31-073
1-5/32	5-3/4	4-5/16	31-075
31/64	5-7/8	4-3/8	31-078
1/2	6	4-1/2	31-08

### ASSORTMENTS



#### Master Set in 6-Leaf Box

135 pc. total - 1 piece each 1/16" thru 1/2" by 64ths.  
Number Bits - 1 thru 80  
Letter Bits - A thru Z  
Part No. 500-135-31



#### Burgundy Drawer Assortment

EASY STOCK - 3 drawer dispenser made of durable steel with ball bearing smooth glide drawers.  
14-5/8 W x 7-3/8 D x 7-3/4 H

#### MTS™ 29 pc. Drawer Set

1 piece each 1/16" thru 1/2" by 64ths with steel dispenser. Part No. 500-29D-31

#### Index Set

1 piece each 1/16" thru 1/2" by 64ths with steel index  
Part No. 500-29-31



#### Index Set

1 piece each 1/16" thru 3/8" by 64ths with steel index  
Part No. 500-21-31

#### Index Set

1 piece each 1/16" thru 1/4" by 64ths with steel index  
Part No. 500-13-31



## Superior Performance Jobber Length Number Drill Bits - Wire Gauge



See Page 54 for  
Decimal Equivalency Chart

Number Size	Overall Length	Flute Length	Part Number
# 1	3-7/8	2-5/8	34-1
# 2	3-7/8	2-5/8	34-2
# 3	3-3/4	2-1/2	34-3
# 4	3-3/4	2-1/2	34-4
# 5	3-3/4	2-1/2	34-5
# 6	3-3/4	2-1/2	34-6
# 7	3-5/8	2-7/16	34-7
# 8	3-5/8	2-7/16	34-8
# 9	3-5/8	2-7/16	34-9
# 10	3-5/8	2-7/16	34-10
# 11	3-1/2	2-5/16	34-11
# 12	3-1/2	2-5/16	34-12
# 13	3-1/2	2-5/16	34-13
# 14	3-3/8	2-3/16	34-14
# 15	3-3/8	2-3/16	34-15
# 16	3-3/8	2-3/16	34-16
# 17	3-3/8	2-3/16	34-17
# 18	3-1/4	2-1/8	34-18
# 19	3-1/4	2-1/8	34-19
# 20	3-1/4	2-1/8	34-20
# 21	3-1/4	2-1/8	34-21
# 22	3-1/8	2	34-22
# 23	3-1/8	2	34-23
# 24	3-1/8	2	34-24
# 25	3	1-7/8	34-25
# 26	3	1-7/8	34-26
# 27	3	1-7/8	34-27
# 28	2-7/8	1-3/4	34-28
# 29	2-7/8	1-3/4	34-29
# 30	2-3/4	1-5/8	34-30
# 31	2-3/4	1-5/8	34-31
# 32	2-3/4	1-5/8	34-32
# 33	2-5/8	1-1/2	34-33
# 34	2-5/8	1-1/2	34-34
# 35	2-5/8	1-1/2	34-35
# 36	2-1/2	1-7/16	34-36
# 37	2-1/2	1-7/16	34-37
# 38	2-1/2	1-7/16	34-38
# 39	2-3/8	1-3/8	34-39
# 40	2-3/8	1-3/8	34-40

Number Size	Overall Length	Flute Length	Part Number
# 41	2-3/8	1-3/8	34-41
# 42	2-1/4	1-1/4	34-42
# 43	2-1/4	1-1/4	34-43
# 44	2-1/8	1-1/8	34-44
# 45	2-1/8	1-1/8	34-45
# 46	2-1/8	1-1/8	34-46
# 47	2	1	34-47
# 48	2	1	34-48
# 49	2	1	34-49
# 50	2	1	34-50
# 51	2	1	34-51
# 52	1-7/8	7/8	34-52
# 53	1-7/8	7/8	34-53
# 54	1-7/8	7/8	34-54
# 55	1-7/8	7/8	34-55
# 56	1-3/4	3/4	34-56
# 57	1-3/4	3/4	34-57
# 58	1-5/8	11/16	34-58
# 59	1-5/8	11/16	34-59
# 60	1-5/8	11/16	34-60
# 61	1-5/8	11/16	34-61
# 62	1-1/2	5/8	34-62
# 63	1-1/2	5/8	34-63
# 64	1-1/2	5/8	34-64
# 65	1-1/2	5/8	34-65
# 66	1-3/8	1/2	34-66
# 67	1-3/8	1/2	34-67
# 68	1-3/8	1/2	34-68
# 69	1-3/8	1/2	34-69
# 70	1-1/4	3/8	34-70
# 71	1-1/4	3/8	34-71
# 72	1-1/8	5/16	34-72
# 73	1-1/8	5/16	34-73
# 74	1	1/4	34-74
# 75	1	1/4	34-75
# 76	7/8	3/16	34-76
# 77	7/8	3/16	34-77
# 78	7/8	3/16	34-78
# 79	3/4	1/8	34-79
# 80	3/4	1/8	34-80



**Index Sets:**  
1 piece each  
#1 thru #80  
Part No. 500-80-34



1 piece each  
#1 thru #60  
Part No. 500-60-34



1 piece each  
#61 thru #80  
Part No. 500-20-34

**6 CUTTING TOOLS**



## Superior Performance Jobber Length Letter Gauge Diameter Drill Bits



Letter Size	Overall Length	Flute Length	Part Number
A	3-7/8	2-5/8	34-A
B	4	2-3/4	34-B
C	4	2-3/4	34-C
D	4	2-3/4	34-D
E	4	2-3/4	34-E
F	4-1/8	2-7/8	34-F
G	4-1/8	2-7/8	34-G
H	4-1/8	2-7/8	34-H
I	4-1/8	2-7/8	34-I
J	4-1/8	2-7/8	34-J
K	4-1/4	2-15/16	34-K
L	4-1/4	2-15/16	34-L
M	4-3/8	3-1/16	34-M
N	4-3/8	3-1/16	34-N
O	4-1/2	3-3/16	34-O
P	4-5/8	3-5/16	34-P
Q	4-3/4	3-7/16	34-Q
R	4-3/4	3-7/16	34-R
S	4-7/8	3-1/2	34-S
T	4-7/8	3-1/2	34-T
U	5	3-5/8	34-U
V	5	3-5/8	34-V
W	5-1/8	3-3/4	34-W
X	5-1/8	3-3/4	34-X
Y	5-1/4	3-7/8	34-Y
Z	5-1/4	3-7/8	34-Z

### Letter Index Set

1 piece each A thru Z  
Part No. 500-26-AZ



## Metric Drill Bits - Superior Performance



Metric Size	Part No.
0.8 mm	47-0-8
0.85 mm	47-0-85
0.9 mm	47-0-9
0.95 mm	47-0-95
1.0 mm	47-1-0
1.05 mm	47-1-05
1.1 mm	47-1-1
1.15 mm	47-1-15
1.2 mm	47-1-2
1.3 mm	47-1-3
1.35 mm	47-1-35
1.4 mm	47-1-4
1.45 mm	47-1-45
1.5 mm	47-1-5
1.6 mm	47-1-6
1.65 mm	47-1-65
1.7 mm	47-1-7
1.75 mm	47-1-75
1.8 mm	47-1-8
1.9 mm	47-1-9
2.0 mm	47-2-0
2.05 mm	47-2-05
2.5 mm	47-2-5
2.9 mm	47-2-9

Metric Size	Part No.
3.0 mm	47-3-0
3.3 mm	47-3-3
3.5 mm	47-3-5
4.0 mm	47-4-0
4.2 mm	47-4-2
4.5 mm	47-4-5
5.0 mm	47-5-0
5.5 mm	47-5-5
6.0 mm	47-6-0
6.5 mm	47-6-5
6.7 mm	47-6-7
6.8 mm	47-6-8
7.0 mm	47-7-0
7.5 mm	47-7-5
8.0 mm	47-8-0
8.5 mm	47-8-5
9.0 mm	47-9-0
9.5 mm	47-9-5
10.0 mm	47-10-0
10.2 mm	47-10-2
10.5 mm	47-10-5
11.0 mm	47-11-0
11.5 mm	47-11-5
12.0 mm	47-12-0
12.5 mm	47-12-5
13.0 mm	47-13-0

### ASSORTMENT

### Metric Index Set

25 pcs. 1 mm thru 13 mm by .5 mm, with steel index  
Part No. 500-47-24



## Metric Drill Bits - S & D Superior Performance



Metric Size	Part No.
14.0 mm	47-14-0
15.0 mm	47-15-0
16.0 mm	47-16-0
17.0 mm	47-17-0
18.0 mm	47-18-0
19.0 mm	47-19-0
20.0 mm	47-20-0
21.0 mm	47-21-0
22.0 mm	47-22-0
23.0mm	47-23-0
24.0 mm	47-24-0
25.0 mm	47-25-0

## Aircraft Extension Drill Bits The right bit to use when extra length is needed.



6"

12"

Size	Part No.	Size	Part No.	Size	Part No.	Size	Part No.
3/64 X 6"	AC6-008	9/32 X 6"	AC6-045	1/16 X 12	AC12-01	19/64 X 12	AC12-048
1/16 X 6"	AC6-01	19/64 X 6"	AC6-048	5/64 X 12	AC12-013	5/16 X 12	AC12-05
5/64 X 6"	AC6-013	5/16 X 6"	AC6-05	3/32 X 12	AC12-015	21/64 X 12	AC12-053
3/32 X 6"	AC6-015	21/64 X 6"	AC6-053	7/64 X 12	AC12-018	11/32 X 12	AC12-055
7/64 X 6"	AC6-018	11/32 X 6"	AC6-055	1/8 X 12	AC12-02	23/64 X 12	AC12-058
1/8 X 6"	AC6-02	23/64 X 6"	AC6-058	9/64 X 12	AC12-023	3/8 X 12	AC12-06
9/64 X 6"	AC6-023	3/8 X 6"	AC6-06	5/32 X 12	AC12-025	25/64 X 12	AC12-063
5/32 X 6"	AC6-025	25/64 X 6"	AC6-063	11/64 X 12	AC12-028	13/32 X 12	AC12-065
11/64 X 6"	AC6-028	13/32 X 6"	AC6-065	3/16 X 12	AC12-03	27/64 X 12	AC12-068
3/16 X 6"	AC6-03	27/64 X 6"	AC6-068	13/64 X 12	AC12-033	7/16 X 12	AC12-07
13/64 X 6"	AC6-033	7/16 X 6"	AC6-07	7/32 X 12	AC12-035	29/64 X 12	AC12-073
7/32 X 6"	AC6-035	29/64 X 6"	AC6-073	15/64 X 12	AC12-038	15/32 X 12	AC12-075
15/64 X 6"	AC6-038	15/32 X 6"	AC6-075	1/4 X 12	AC12-04	31/64 X 12	AC12-078
1/4 X 6"	AC6-04	31/64 X 6"	AC6-078	17/64 X 12	AC12-043	3/64 X 12	AC12-008
17/64 X 6"	AC6-043	1/2 X 6"	AC6-08	9/32 X 12	AC12-045	1/2 X 12	AC12-08

### Assortments in Steel Stand

500-AC12-29

1/16" THRU 1/2", 12" BY 64TH -29 PC AIRCRAFT EXTENSION BIT

500-AC6-29

1/16" THRU 1/2", 6" BY 64TH -29 PC AIRCRAFT EXTENSION BIT



## Superior Performance "Stubby" Number Drill Bits



Number Size	Overall Length	Flute Length	Part Number
#1	2-7/16	1-5/16	42-1
#2	2-7/16	1-5/16	42-2
#3	2-3/8	1-1/4	42-3
#4	2-3/8	1-1/4	42-4
#5	2-3/8	1-1/4	42-5
#6	2-3/8	1-1/4	42-6
#7	2-1/4	1-3/16	42-7
#8	2-1/4	1-3/16	42-8
#9	2-1/4	1-3/16	42-9
#10	2-1/4	1-3/16	42-10
#11	2-1/4	1-3/16	42-11
#12	2-3/16	1-1/8	42-12
#13	2-3/16	1-1/8	42-13
#14	2-3/16	1-1/8	42-14
#15	2-3/16	1-1/8	42-15
#16	2-3/16	1-1/8	42-16
#17	2-3/16	1-1/8	42-17
#18	2-1/8	1-1/16	42-18
#19	2-1/8	1-1/16	42-19
#20	2-1/8	1-1/16	42-20
#21	2-1/8	1-1/16	42-21
#22	2-1/8	1-1/16	42-22
#23	2-1/16	1	42-23
#24	2-1/16	1	42-24
#25	2-1/16	1	42-25
#26	2-1/16	1	42-26
#27	2-1/16	1	42-27
#28	1-15/16	15/16	42-28
#29	1-15/16	15/16	42-29
#30	1-15/16	15/16	42-30

Number Size	Overall Length	Flute Length	Part Number
#31	1-7/8	7/8	42-31
#32	1-7/8	7/8	42-32
#33	1-7/8	7/8	42-33
#34	1-7/8	7/8	42-34
#35	1-7/8	7/8	42-35
#36	1-3/16	13/16	42-36
#37	1-3/16	13/16	42-37
#38	1-3/16	13/16	42-38
#39	1-3/16	13/16	42-39
#40	1-3/16	13/16	42-40
#41	1-3/16	13/16	42-41
#42	1-3/4	3/4	42-42
#43	1-3/4	3/4	42-43
#44	1-3/4	3/4	42-44
#45	1-3/4	3/4	42-45
#46	1-3/4	3/4	42-46
#47	1-3/4	3/4	42-47
#48	1-11/16	11/16	42-48
#49	1-11/16	11/16	42-49
#50	1-11/16	11/16	42-50
#51	1-11/16	11/16	42-51
#52	1-11/16	11/16	42-52
#53	1-5/8	5/8	42-53
#54	1-5/8	5/8	42-54
#55	1-5/8	5/8	42-55
#56	1-3/8	1/2	42-56
#57	1-3/8	1/2	42-57
#58	1-3/8	1/2	42-58
#59	1-3/8	1/2	42-59
#60	1-3/8	1/2	42-60



## Superior Performance "Stubby" Screw Machine Length

Fractional Size	Overall Length	Flute Length	Part Number
1/16	1-5/8	5/8	37-01
5/64	1-11/16	11/16	37-013
3/32	1-3/4	3/4	37-015
7/64	1-13/16	13/16	37-018
1/8	1-7/8	7/8	37-02
9/64	1-15/16	15/16	37-023
5/32	2-1/16	1	37-025
11/64	2-1/8	1-1/16	37-028
3/16	2-3/16	1-1/8	37-03
13/64	2-1/4	1-3/16	37-033
7/32	2-3/8	1-1/4	37-035
15/64	2-7/16	1-5/16	37-038
1/4	2-1/2	1-3/8	37-04
17/64	2-5/8	1-7/16	37-043
9/32	2-11/16	1-1/2	37-045

Fractional Size	Overall Length	Flute Length	Part Number
19/64	2-3/4	1-9/16	37-048
5/16	2-13/16	1-5/8	37-05
21/64	2-15/16	1-11/16	37-053
11/32	3	1-11/16	37-055
23/64	3-1/16	1-3/4	37-058
3/8	3-1/8	1-13/16	37-06
25/64	3-1/4	1-7/8	37-063
13/32	3-5/16	1-15/16	37-065
27/64	3-3/8	2	37-068
7/16	3-7/16	2-1/16	37-07
29/64	3-9/16	2-1/8	37-073
15/32	3-5/8	2-1/8	37-075
31/64	3-11/16	2-3/16	37-078
1/2	3-3/4	2-1/4	37-08



### "Stubby" 29 pc Assortment Set

1 piece each 1/16" thru 1/2" by 64ths with steel index.  
Part No. 500-29-37



